

ABSTRACT

A method of electroplating an object includes providing a
electroplating bath solution with one or more anodes therein,
5 disposing an object to be electroplated in the bath, and passing
a complex current waveform between the anode nodes and the
object. The waveform is a cyclic alternating type having two
portions, a positive triangular shaped portion including one or
more spikes and a negative portion. The method further includes
10 vibrating the object and/or agitating the bath solution.

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